

DIRECTORATE GENERAL BORDER ROADS  
GENERAL MAINTENANCE INSTRUCTION NO. 72

ON

MAINTENANCE OF ENGINE MOUNTING BRACKET OF LORRY 3 TON 4X4/4X2 TMB  
(ALL MODELS)

Introduction

1. Cases of excessive wear on the lower machined surface of the cylinder block, where engine mounting brackets (Part number 312 223 0804) are fitted have been reported in the past. This is due to loose bolts holding mounting brackets to cylinder block. To prevent the wear, action as per para 3 will be taken.

Item affected

2. Engine mounting bracket.

Action by

3. Field Workshop:

(a) Check the mounting bolts of the brackets to the cylinder block for looseness, during maintenance check and periodical inspection.

(b) Tighten the mounting bolts, to a torque of 15 Mkg, if found loose, with a torque wrench.

(c) Make the endorsement, to this effect against column "Engine mounting (Sl 5)" in the inspection form IAF (EME) E-03 (Revised).

GMI No. 72 dated 22 Jul 1972