

DIRECTORATE GENERAL BORDER ROADS
GENERAL MAINTENANCE INSTRUCTION NO. 154
ON

MAINTENANCE OF EQPT : NISSAN JONGA : PAINTING INSTRUCTION

SUMMARY

1. Cases of rusting of chassis long members on NISSAN JONGA have been reported in the past. The matter has been taken up with the firm. This instruction lays down the remedial measures.

ITEM EFFECTED

2. Chassis long member.

ACTION BY

3. All units and Fd Wksp (GREF) to take action as per details given below.

DETAILS

4. In case rust is observed on the long members (open side) the following procedure is to be adopted :-

(a) Remove the rust and clean the affected portion as per GMI-121.

(b) Apply two coats of the paint RFU priming red oxide of Iron zinc chromate universal, synthetic spraying to specification JSS-3-47-13 (air drying). The second coat should be applied (eight) hours after the application of the first coat.

(c) Apply two coats of the finishing paint RFU (air drying) brushing, spraying synthetic blue to specification JSS-8010-15 over the primer. The second coat shall be applied eight hours after the application of the first coat.

Note :In case the rust is noticed on the inner surface of chassis long members, the holes will be sealed after cleaning and applying two primer coats as indicated above in Para 4.
