

**DIRECTORATE GENERAL BORDER ROADS**  
**GENERAL MAINTANENCE INSTRUCTION NO. 168**

**ON**

**PREVENTAIVE MAINTENANCE, MANAGEMENT AND PRACTISE WITH  
PARTICULAR REFERENCE TO MACHINE TOOLS**

**1. Introduction**

This instruction is published to laid down the detailed instructions for the regular practice of preventative maintenance and management of machine tools, so as to keep the machine tools in good serviceable condition.

**2. Aim**

The aim of the instruction is to guide workshop to achieve maximum utilization through management and practice of preventive maintenance of the machine tools held on their charge.

**3. Details**

Detailed instruction is enclosed at Appendix "A" ( Copy of EMER No. EM / W 011 No. 1 Issue I, dated 21 Dec 1971 ). Suggestion for improvements / deviations should be forwarded to this HQ by 30 Sep 82 and subsequently before 31 st Mar every year.

**4. Conclusion**

Preventive maintenance and proper management of machine tools is essential for ensuring their optimum utilization as also for assuring the quality of repairs by the workshops.

\*\*\*\*\*