

DIRECTORATE GENERAL BORDER ROADS
GENERAL REPAIR INSTRUCTION NO 57
ON
AIR COMPRESSOR ATLAS COPCO 160 CFM

Introduction

1. This instruction lay down the correct methods of preparation Dismantling, cleaning, inspection of parts/assemblies, tolerances assembling and checking performance of the Compressor.

Items affected

2. Compressor Unit

Action By

3. Base and Field Workshops (GREF)

While overhauling the equipment it is necessary that the clearances and tolerances are maintained as per specifications recommended by manufactures.

Details

4. Details of permissible tolerance for repairs, clearances and dimensions for wear and clearance limits and tightening torques have been tabulated in Appx 'A' to 'C' to this instruction.

HQ DGBR GRI No 57
Dated 16 Feb 73

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