

DIRECTORATE GENERAL BORDER ROADS
GENERAL REPAIR INSTRUCTION NO 58
ON
STRIPPING AND ASSEMBLING
OF
CYLINDER HEAD NISSAN ENGINES

Introduction

1. The stripping and assembling of NISSAN Cylinder head is normally done in the Base workshops (GREF) by the use of Valve Lifter (Part No LV7/NSN-AT-4745). This method is time consuming, because only one valve can be stripped / assembled at a time.
2. For quick removal of the valves from the NISSAN Engine Cylinder head, No 1 advance base workshop EME has devised a 'FIXTURE'.

Aim

3. To give details of the improvised fixture developed for quick stripping and assembling of Valve from NISSAN engine cylinder during Base Overhaul.

Action by Base Workshops (GREF)

4. As per details given in Para 5 below.

Details

5. The 'Fixture' shown in the diagram is an improvised one. This can be further improved upon by the Base workshops (GREF), based on experience during use.

HQ DGBR GRI No 58
Dated 16 May 73

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