

DIRECTORATE GENERAL BORDER ROADS
GENERAL REPAIR INSTRUCTION NO 60

ON

**FIELD AND BASE REPAIRS: BLEEDING THE BRAKING
SYSTEM OF HINDUSTAN TRUCKS**

Introduction

1. With the introduction of new brakes with A.S. Master Cylinder there is a slight change in the procedure for bleeding the brakes of Hindustan Trucks. There is a requirement of outlining the procedure for bleeding the braking system.

Aim

2. The aim of this instruction is to outline the procedure for bleeding the braking system of HINDUSTAN TRUCKS.

Items affected

3. Master Cylinder and wheel Cylinders.

Procedure

4. The procedure outlined below must be strictly followed while bleeding the braking system for efficient functioning of the system.

Action by Field and Base Workshops (GREF)

5. To carry out bleeding of the braking system of Hindustan trucks as mentioned below :-

- (a) Bleed the master cylinder at the extra bleeding nipple provided.
- (b) Bleed the wheel cylinder of rear axle left hand (farthest away from driver), rear Right Hand, front Left hand and front Right hand.
- (c) Bleed the master cylinder again at the bleeding nipple.

Amendment

6. The copy / copies of Hindustan Trucks Instruction Book and service Manuals be amended accordingly.

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