



## Centre of Excellence for Roads, Bridges, Airfields and Tunnels

### This Issue

- **Modular Bridge : BRO**
- **Lectures Series**



### Double Lane, Class-70R Indigenous Modular Bridges in BRO

#### Introduction

1. In remote border areas where the Border Roads Organisation (BRO) operates, building infrastructure is no small feat. Harsh weather conditions, limited working time, and the remote nature of these locations create significant challenges for construction projects. In these demanding environments, the advantages of indigenously developed Double Lane CI-70R Modular Bridges become apparent, especially when compared to traditional concrete bridges.

2. Border Roads Organisation and Garden Reach Shipbuilders & Engineers (GRSE) Ltd signed a Memorandum of Understanding (MoU) for two-year for fabrication, supply, erection and launching of 75 double lane galvanised modular bridges of 7.50 meters carriage way with IRC Load CI-70R at 1/3<sup>rd</sup> of the cost of an imported bridge.



3. One of the most important and critical advantages of the MoU will be the time factor as these bridges can be launched within 10 days of handing over the sites. This will certainly be a game-changer in road infrastructure development in the country.



4. At present, the max span of these bridges is 140 ft. Successful trials have already been conducted for spans upto 190 ft. However, trials are underway for a span of upto 200 ft and if successful, these will be incorporated in BRO's inventory.



### **MoU with GRSE for Indigenous CL-70R Double Lane Modular Bridges**

5. **Policy for Construction of Modular Bridges in BRO.** A policy has been formulated by HQ DGBR mandating construction of CL-70R Modular Bridges on all CI-9/NHSL roads for spans upto 140 ft while for spans beyond 140 ft, 70 permanent bridges have been mandated. The same will undergo a change once trials of CL-70R D/L Modular Bridges of 200 ft span are successfully conducted. This will ensure, that as and when these roads are upgraded, the bridges on the water gaps along these roads are strong enough to cater for movement of all types of heavy vehicle, plant & equipment as also to permit bidirectional regular traffic so that these bridges do not become bottlenecks.

6. **A Step towards Aatmanirbhar Bharat.** Taking the first step towards Aatmanirbhar Bharat, BRO launched a CL-70R Single Lane Modular Bridge of span 190 ft on Dharasu-Gangotri road in Uttarakhand and 140 ft span Double Lane Modular Bridge on Flag Hill-Dokala road in Sikkim, which is the first of its kind. This has set the stage for completion of more such bridges and in a short span of just under two years, BRO has completed 20 such bridges.



**Upgraded 140' DL  
Modular Bridge  
CL-70R on Flag  
Hill - Dokala Road  
(P) Swastik**

## 7. **Some of the major advantages of Modular Bridges are as follows:-**

- (a) **Enhanced Load Class.** Conventional Bailey Bridges are generally upto load Cl-40R which is insufficient for move of heavy Artillery guns, Armored Personnel Carriers (APCs) and Tanks. Therefore, Modular Bridges of load Cl-70R are sufficient for move all types of guns/vehs/eqpts of the Armed Forces.
- (b) **Rapid Construction.** The most significant advantage of the Double Lane Cl-70R Modular Bridges is their rapid construction. Traditional concrete bridges, besides requiring tech expertise, also require extensive on-site concrete mixing and curing, which can be severely affected by unpredictable weather conditions in remote areas. In contrast, modular bridges are pre-fabricated and assembled on-site, significantly reducing construction time. This quick assembly minimizes the risk of weather-related delays and allows to maintain project schedules even in challenging environments.
- (c) **Weather-Resistant Materials.** The materials used in the construction of Double Lane Cl-70R Modular Bridges are carefully chosen to withstand extreme weather conditions, including heavy snowfall, torrential rains, and temperature fluctuations. These bridges are designed to be corrosion-resistant, ensuring longevity and minimal maintenance. This weather resilience is crucial in remote border areas where access for repair work can be limited.
- (d) **Minimal Dependence on Contractors.** Contractors are often hesitant to work in remote areas due to logistical challenges and the associated costs. Modular Bridges reduce BRO's reliance on contractors as the bridges can be assembled by in-house teams, saving both time and money. This self-reliance empowers the BRO to maintain control over construction projects, even in the most remote locations and reduces the risk of project delays due to unavailability of contractors.
- (e) **Reduced Environmental Impact.** The construction of traditional concrete bridges can have significant environmental footprints, with the need for heavy machinery and the transportation of large quantities of materials. Modular Bridges, on the other hand, require fewer on-site resources and are designed to minimize environmental impact. This is particularly relevant in remote areas, where preserving the natural environment is of utmost importance.

## **Conclusion**

8. Indigenously developed Double Lane Cl-70R Modular Bridges are a game-changer for the Border Roads Organisation's infrastructure projects in remote border areas. Their rapid construction, weather-resistant materials, reduced reliance on contractors, minimal environmental impact, and exceptional durability make them a superior choice over conventional concrete bridges in challenging environments. These bridges will provide essential connectivity to meet strategic needs of our Armed Forces and will further boost socio-economic upliftment of the local population in the far flung border regions. By embracing innovative solutions like Modular Bridges, the BRO can overcome the unique challenges posed by weather, limited working time, and contractor reluctance, ultimately ensuring that remote border areas are better connected with higher load carrying capacity bridges.



# Glimpses of Modular Bridges Completed so far



Upgraded 80' DL Modular Bridge Cl-70R at Km 4.400 on Kargil Town Bypass Road (P) Vijayak

Upgraded 110' DL Modular Bridge Cl-70R at Km 2.720 on Dah - Yaldhor - Ganasok - Boulder Road (P) Vijayak



Upgraded 110' DL Modular Bridge Cl-70R at Km 9.612 on Dah - Yaldhor-Ganasok-Boulder Road (P) Vijayak



# Glimpses of Modular Bridges Completed so far



**Upgraded 130' DL  
Modular Bridge Cl-  
70R at Km 71.900  
on Sanku - Kunore -  
Sapila - Mulbek Road  
(P) Vijayak**



**Upgraded 70' DL  
Modular Bridge  
Cl-70R at Km  
16.850 on  
Hanuthang -  
Handenbroke  
Road (P) Vijayak**



**Upgraded 70' DL  
Modular Bridge Cl-  
70R at Km 14.250  
on Langru -  
Photoskar - Niraq  
Road (P) Yojak**



# Glimpses of Modular Bridges Completed so far



**Upgraded 70' DL  
Modular Bridge  
Cl-70R at Km  
35.100 on  
Nimmu - Padam -  
Darcha Road (P)  
Yojak**



**Upgraded 70'  
EWSL Modular  
Bridge Cl-70R at  
Km 26.800 on  
Tato - Manigong  
- Tadadege Road  
(P) Brahmanak**



**Upgraded 80'  
EWSL Modular  
Bridge Cl-70R at  
Km 33.380 on  
Tato - Manigong -  
Tadadege Road (P)  
Brahmanak**



# Glimpses of Modular Bridges Completed so far



**Upgraded 100' DL  
Modular Bridge  
Cl-70R at Km  
41.00 on Tato -  
Manigong -  
Tadadege Road  
(P) Brahman**

**Upgraded 50' DL  
Modular Bridge  
Cl-70R at Km  
50.100 on Tato -  
Manigong -  
Tadadege Road  
(P) Brahman**



**Upgraded 50' DL  
Modular Bridge  
Cl-70R at Km  
65.400 on Tato -  
Manigong -  
Tadadege Road (P)  
Brahman**



# Glimpses of Modular Bridges Completed so far



Upgraded 60' DL  
Modular Bridge  
C1-70R at Km  
84.450 on Tato -  
Manigong -  
Tadadege Road  
(P) Brahman

Upgraded 60' DL  
Modular Bridge  
C1-70R at Km  
85.450 on Tato -  
Manigong -  
Tadadege Road  
(P) Brahman



Upgraded 80' DL  
Modular Bridge  
C1-70R at Km  
28.715 on Anini  
- Mipi Road (P)  
Udayak



# Glimpses of Modular Bridges Completed so far



**Upgraded 80' DL  
Modular Bridge  
C1-70R at Km  
29.875 on Anini -  
Mipi Road (P)  
Udayak**

**Upgraded 80' DL  
Modular Bridge  
C1-70R at Km  
35.700 on Anini  
- Mipi Road (P)  
Udayak**



**Upgraded 60' DL  
Modular Bridge C1-  
70R at Km 71.175  
on Chuzom - Haa  
Road (P) Dantak**



**Upgraded 70' DL  
Modular Bridge Cl-  
70R at Km 53.170  
on Tato-Manigong-  
Tadadege Road (P)  
Brahmank**

**Upgraded 60' DL  
Modular Bridge  
Cl-70R at Km  
73.145  
on Chuzom - Haa  
Road (P) Dantak**

## Lecture Series

Lecture Series No	Date of Lecture	Panel of Expert	Subject
12 <sup>th</sup>	26 Apr 2023	Shri SS Prasad, EE(C), SO to ADGBR (HQ)	Road Geometrics & Aesthetics.
13 <sup>th</sup>	26 May 2023	Shri KK Sharma, EE(C), JD (East Dte)	Challenges in the construction of Sela Tunnel
14 <sup>th</sup>	27 Jun 2023	Shri H Murthy, SE(C), Dir (Br & Tnl), CE (P) Arunank	Importance of Collecting Correct Hydraulic Data

### Nodal Officers for CoE RBAT

NK Dixit, SE (Civ), Director (RBAT)

Mail [Id - bro-dirbr@bro.gov.in](mailto:Id-bro-dirbr@bro.gov.in), Mob-9906376456

Lt Col Satyadev Singh, Joint Director, (RBAT)

Mail Id- [satyadevsingh235@gmail.com](mailto:satyadevsingh235@gmail.com), Mob-9988875235

HQ DGBR, Ring Road, Delhi Cantt, New Delhi-110010, Tele-25686861



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