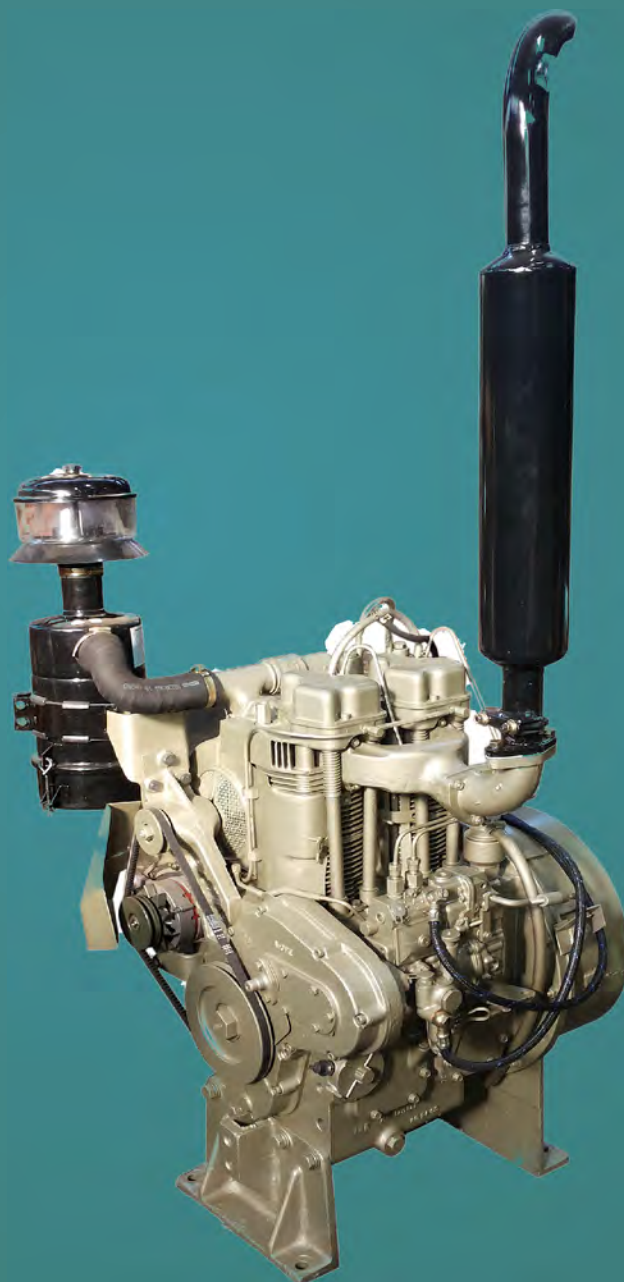


PARTS CATALOGUE

323 ES





ENGINE PARTS CATALOGUE
MODEL 323 ES (AGRO)
DEC, 2018

EICHER ENGINES

*(A unit of Tafe Motors and Tractors Ltd.
A wholly owned subsidiary of TAFE )*
ITARANA ROAD, ALWAR-301 001 (RAJ.) INDIA
Ph. : 0144-2332968/969, 2332781/782
Fax : 0144-2333103

PREFACE

Dear Customer,

We welcome you to the growing TMTL family and take this opportunity to thank you for purchasing our 323 ES Agro engine. Our engines are one of the world's most economical and trusted engines.

The TMTL group is a significant player in the Indian Automobile Industry. The group's products are brought to the customers through its large network of dealers distributed across the country. Eicher Engines, one of the divisions of TMTL group, is into manufacturing state-of-the-art air cooled & water cooled diesel engines known for their performance in terms of high reliability, high fuel economy and low maintenance cost. Every Eicher engine passes through a series of quality tests before leaving the factory to ensure that you get satisfactory performance from the engine.

This 323 ES Agro Engine parts catalogue is updated on August 2018. We have tried to cover most of the assemblies, sub assemblies & their components and have taken utmost care to make it **“USER Friendly”**.

The part codes/assemblies given in this manual are modified from time to time as a result of continuous improvements. For any further information contact our nearest service Engineers or concerned regional marketing office. For any suggestion or query, you may write to or contact our SERVICE HEAD-QUARTER.

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Fax : 0144-2333103



ਅਸਲੀ ਪੁਰਜੋਂ ਕਾਂ ਧਹ ਵਾਧਦਾ,
ਕਮ ਰਖ ਰਖਾਵ ਔਰ ਚਲੇ ਜ਼ਾਦਾ।

*Genuine spares promise,
lesser maintenance and longer service.*

ਅਸਲੀ ਪੁਰਜ਼ਿਆਂ ਦਾ ਇਹ ਵਾਅਦਾ,
ਘੱਟ ਰਖ-ਰਖਾਓ ਅਤੇ ਚੱਲੇ ਜ਼ਿਆਦਾ।

ਅਸਲ ਪਾਰਟਸ ਨੋ ਆ ਓ ਨਿਖਾਰ,
ਓਥੀ ਰਖਾਵਟ ਅਨੇ ਥਾਫੇ ਲਗਾਤਾਰ.

खच्या सुट्या भागांचा हा आहे वादा,
कमीत कमी देखरेख आणि चालेल ज्यादा.

ਭਰਸਾ ਅਸਲ ਪਾਰਟਸ ਥੇਕੇ,
ਸਾਮਾਨਾ ਬਣੇ ਵੇਜੀ ਟੇਕੇ।

ଅସଲି ପାର୍ଟିଂଗର ଏ ହେଉଛି ଜବାବ,
ରକ୍ଷଣାବେକ୍ଷଣ କମ ଓ ଗୁଲେ ବହୁତ।

ಅಸಲಾದ ಬಿಡಿಭಾಗಗಳ ಇದುವೆ ಆಶ್ವಾಸನೆ
ನಿರ್ವಹಣ ಖರ್ಚು ಕಡಿಮೆ, ಬಾಳಿಕೆ ಮಾತ್ರ ಹೆಚ್ಚು.

உண்மையான உதிரி உறுப்புக்களின் வாக்குறுதி இதுதான்,
குறைந்த பராமரிப்புச் செலவு, உழைக்கும் பல்லாண்டு.

అసలైన స్పెరుపార్టులు యిచ్చే వాగ్దానం
తక్కువ నిర్వహణ ఖర్చు, ఎక్కువ కాలం పనిచేయడం.



ENGINE PARTS CATALOGUE

**EFFECTIVE DATE :
DEC 2018**

MODEL : 323 ES

APPLICATION : AGRO

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ENGINE PARTS CATALOGUE

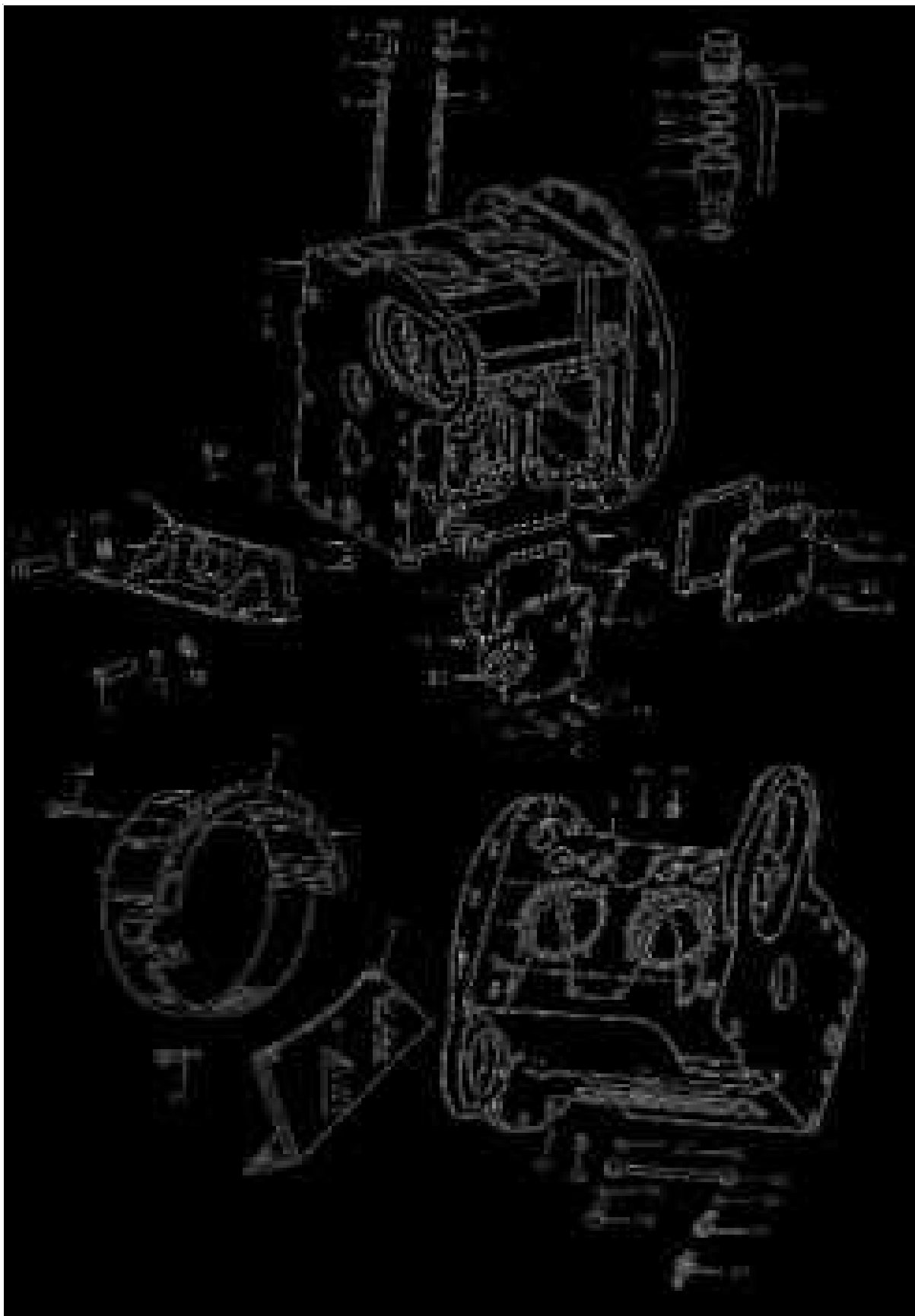
EFFECTIVE DATE :
DEC 2018

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CRANK HOUSING ATTACHMENTS

TABLE NO - 01



ENGINE PARTS CATALOGUE

**EFFECTIVE DATE :
DEC 2018**

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CRANK HOUSING ATTACHMENTS

TABLE NO - 01

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ENGINE PARTS CATALOGUE

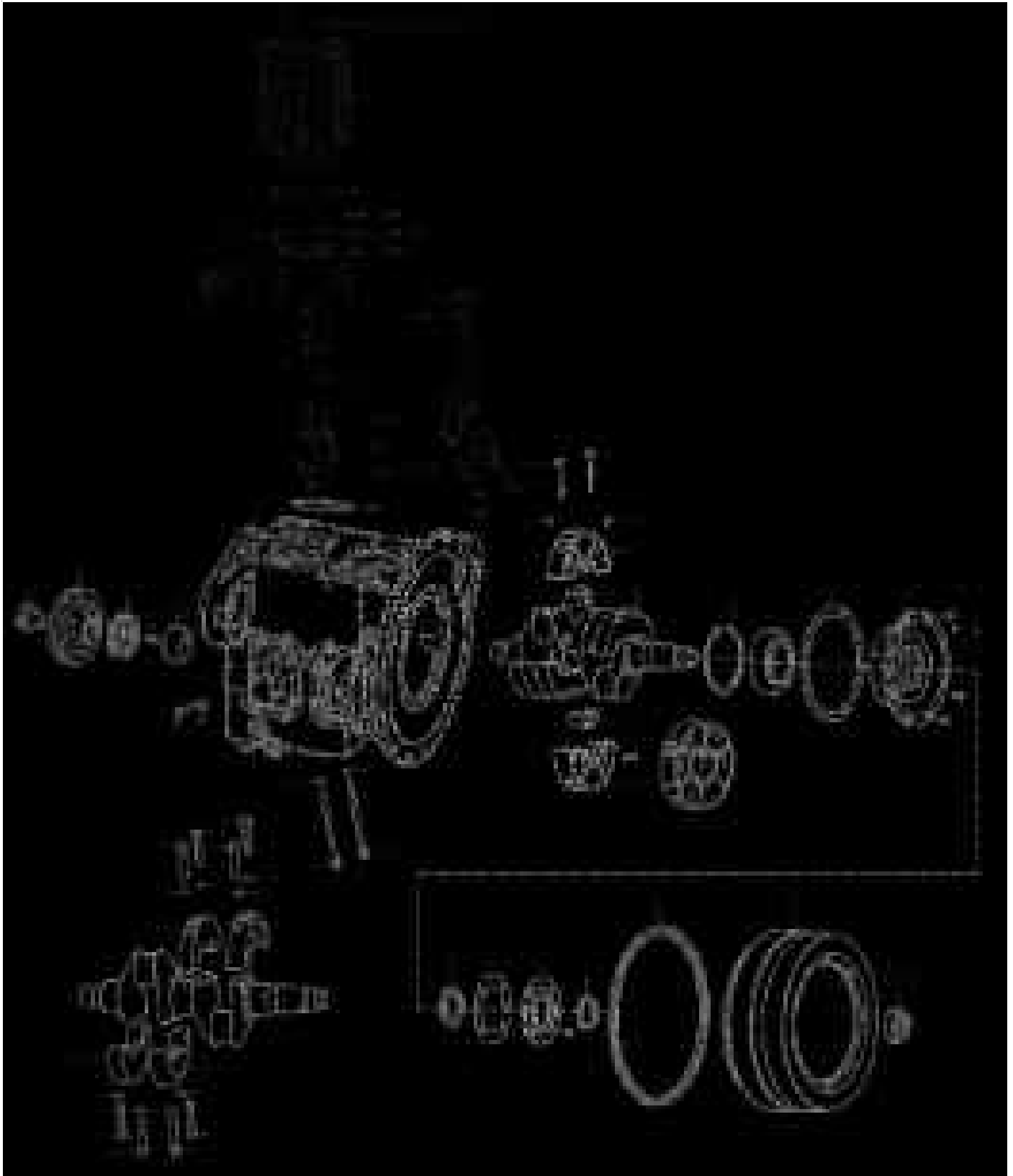
EFFECTIVE DATE :
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MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CRANK SHAFT ASSEMBLY

TABLE NO - 02





ENGINE PARTS CATALOGUE

MODEL : 323 ES

APPLICATION : AGRO

EFFECTIVE DATE :
DEC 2018

SUB ASSEMBLY : CRANK SHAFT ASSEMBLY

TABLE NO - 02

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
1	CRANK SHAFT SUB ASSY.	1		93131774	
2A	COPPER GASKET 0.55 MM WHITE	2	1971505	93250740	ESN - 520927203323, I.Chngbl
2B	COPPER GASKET 0.65 MM BLACK	2	1971517	93250751	ESN - 520927203323, I.Chngbl
2C	COPPER GASKET 0.75 MM RED	2	1971529	93250763	ESN - 520927203323, I.Chngbl
2D	COPPER GASKET 0.85 MM GREEN	2	1971530	93250775	ESN - 520927203323, I.Chngbl
2E	COPPER GASKET 0.95 MM BLUE	2	93132523	93252449	ESN - 520927203323, I.Chngbl
2F	COPPER GASKET 1.05 MM PINK	2	93132766	93252450	ESN - 520927203323, I.Chngbl
2G	COPPER GASKET 1.15 MM VIOLET	2	93132768	93252462	ESN - 520927203323, I.Chngbl
3	BALANCE WEIGHT	1		93179564	
4	BALANCE WEIGHT	3		1970276	
5	SPRING WASHER A-12	8		1164077	
6	ALLEN BOLT M12X65	8		1164261	
7	INTER MEDIATE BRG. HOUSING	1		1972091	
8	HEX BOLT M 10X80 GRADE 10.9	2		1168400	
9	OIL TUBE	1		1710163	
10	PISTON COOLING NOZZLE	1		1129296	
11	MAIN BRG. MIDDLE UPPER	1		93250179	
12	MAIN BRG. MIDDLE LOWER	1		93250180	
**	MAIN BRG. MIDD. 0.25 U/S UPPER	1		93132663	
**	MAIN BRG. MIDD. 0.25 U/S LOWER	1		93132687	
**	MAIN BRG. MIDD. 0.50 U/S UPPER	1		93132675	
**	MAIN BRG. MIDD. 0.50 U/S LOWER	1		93132699	
13	CRANK HOUSING	1		93132213	
14	MAIN BEARING FRONT STD.	1		93250209	
**	MAIN BEARING FRONT 0.25 U/S	1		93132729	
**	MAIN BEARING FRONT 0.50 U/S	1		93132730	
**	MAIN BEARING FRONT 0.75 U/S	1		93132742	
15	SPECIAL WASHER CU(10X19)	2		1977179	
16	FLANGE TYPE BOLT M 10 X 180	2		1971554	
17	COPPER WASHER 15 X10.5 X 2	1		93132432	
18	ALLEN BOLT M10X50	1		1160102	
19	CIRCLIP B-140	1		1163966	
20	CYLINDER ROLLER BEARING NUP313	1		1165057	
21	GASKET BEARING HOUSING	1		1710564	
22	BEARING HOUSING REAR	1		1974932	
23	HEX.SCREW M8X20	8		1160862	
24	RING NUT	1		1972029	
25	GASKET BEARING COVER	1		1710606	
26	BEARING HOUSING COVER	1		1971050	
27	HEX SCREW M8X16	4		2671270	
28	OIL SEAL 60X75X8	1		1970306	
29	GRUB SCREW M6X16	1		1164326	
30	LOCK NUT M6	1		1164119	
31	RING GEAR	1		93150513	
32	FLYWHEEL	1		93170100	



ENGINE PARTS CATALOGUE

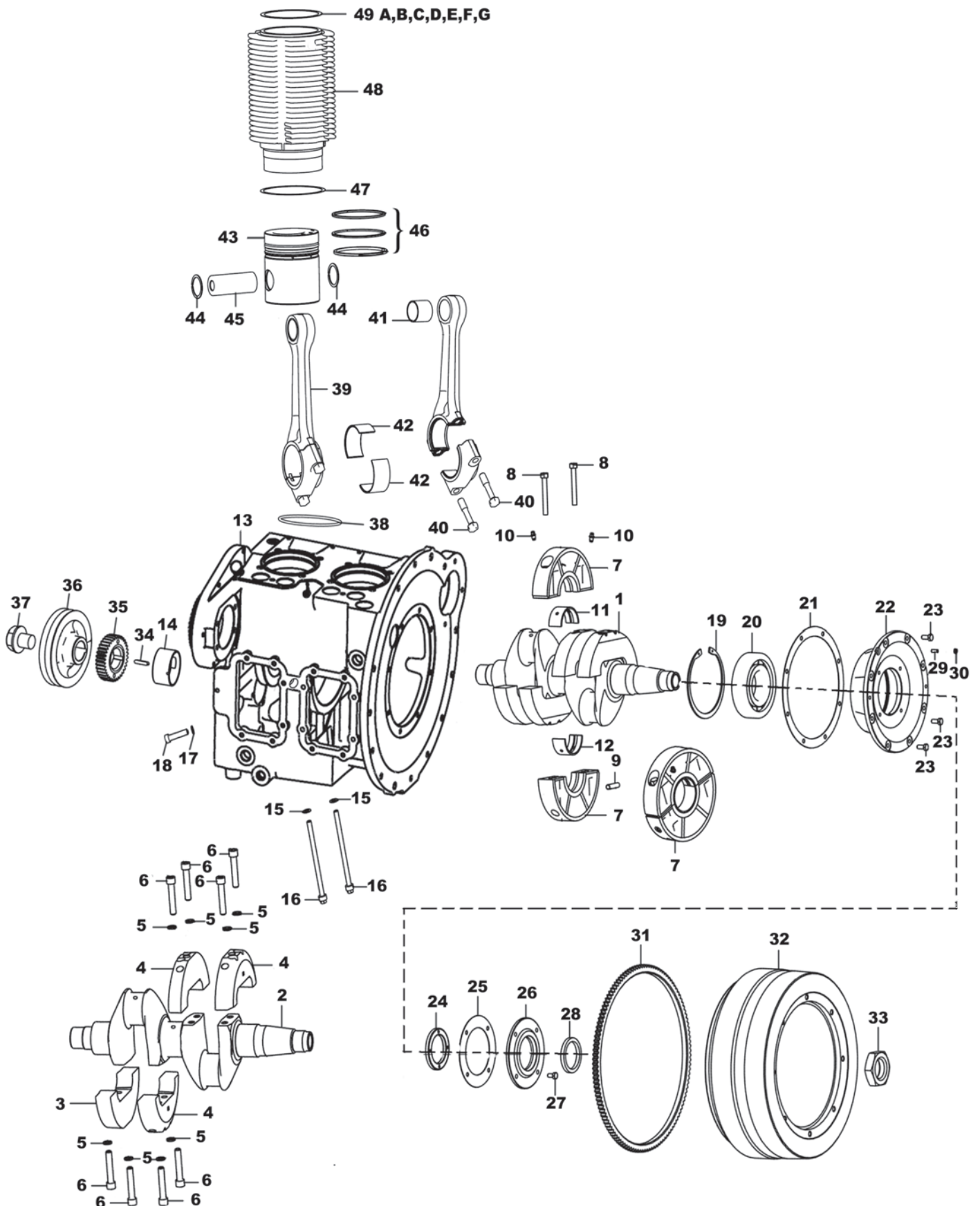
MODEL : 323 ES

APPLICATION : AGRO

EFFECTIVE DATE :
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SUB ASSEMBLY : CRANK SHAFT ASSEMBLY

TABLE NO - 02



ENGINE PARTS CATALOGUE

MODEL : 323 ES

APPLICATION : AGRO

**EFFECTIVE DATE :
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SUB ASSEMBLY : CRANK SHAFT ASSEMBLY

TABLE NO - 02

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
33	FLYWHEEL NUT	1		1710631	
34	PARALLEL KEY A8X7X36	1		1166530	
35	DRIVING GEAR	1		93130770	
36	CRANK PULLEY	1		93240447	
37	CRANK PULLEY BOLT	1		93150999	
38	O'RING 109X4	2		1719038	
39	CONNECTING ROD ASSY.	2		93133424	
40	CONNECTING ROD BOLT	4		1717182	
41	BUSH FOR CONNECTING ROD	2		1975081	
42	BIG END BEARING STD.	4		93250192	
**	BIG END BEARING 0.25 U/S	4		93132705	
**	BIG END BEARING 0.50 U/S	4		93132717	
43	PISTON - 298E	2		1974865	
44	CIRCLIP B-35	4		1163980	
45	PISTON PIN	2		1714247	
46	PISTON RING STD	2		93131968	
47	ADJUSTING SHIM 0.4	2		1973502	
48	CYLINDER LINER STD.	2	1974981	93250593	ESP# 520828197459, I.Chngbl



ENGINE PARTS CATALOGUE

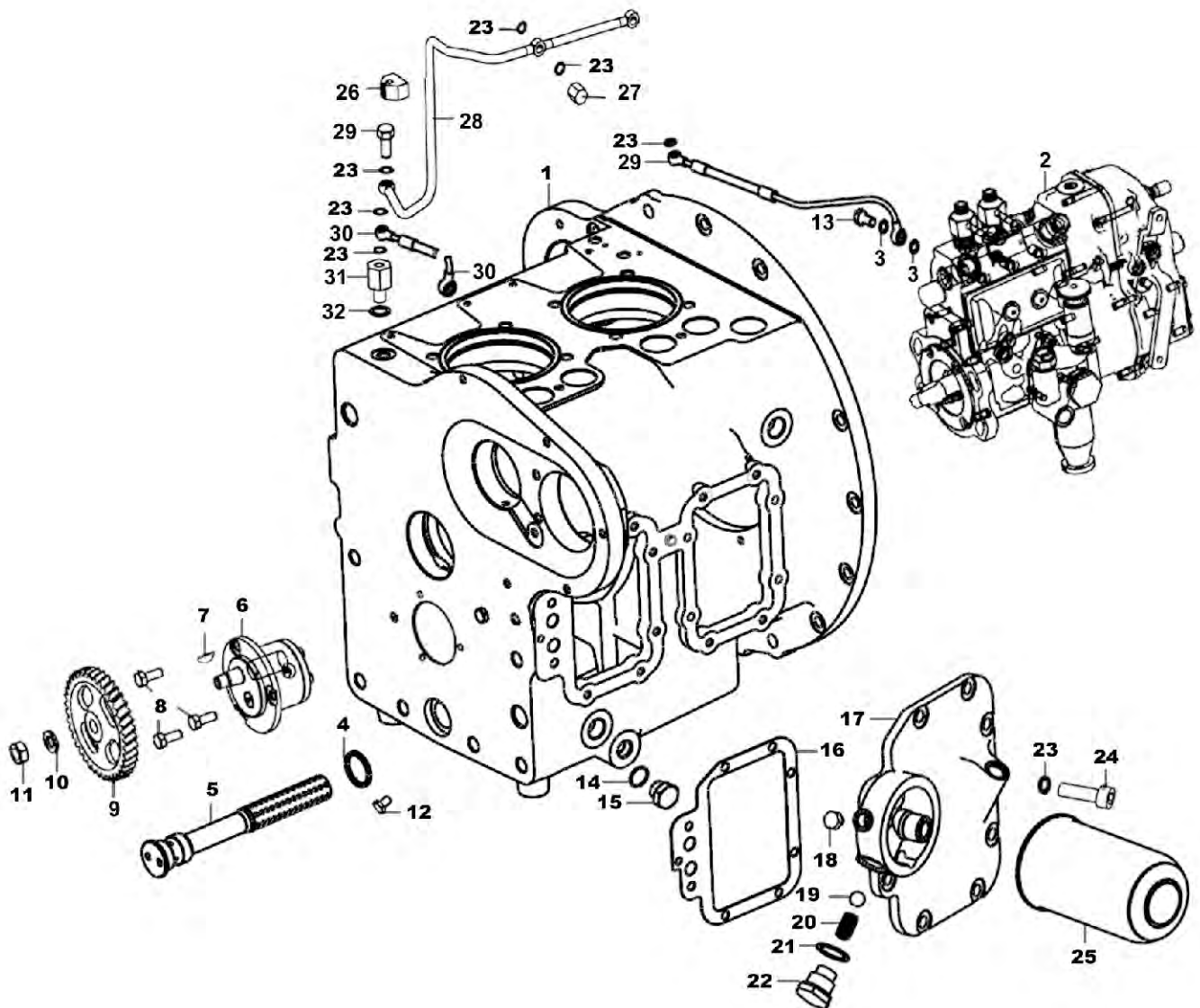
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MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : LUBRICATION SYSTEM

TABLE NO - 03



ENGINE PARTS CATALOGUE

MODEL : 323 ES

APPLICATION : AGRO

**EFFECTIVE DATE :
DEC 2018**

SUB ASSEMBLY : LUBRICATION SYSTEM

TABLE NO - 03[illegible]



ENGINE PARTS CATALOGUE

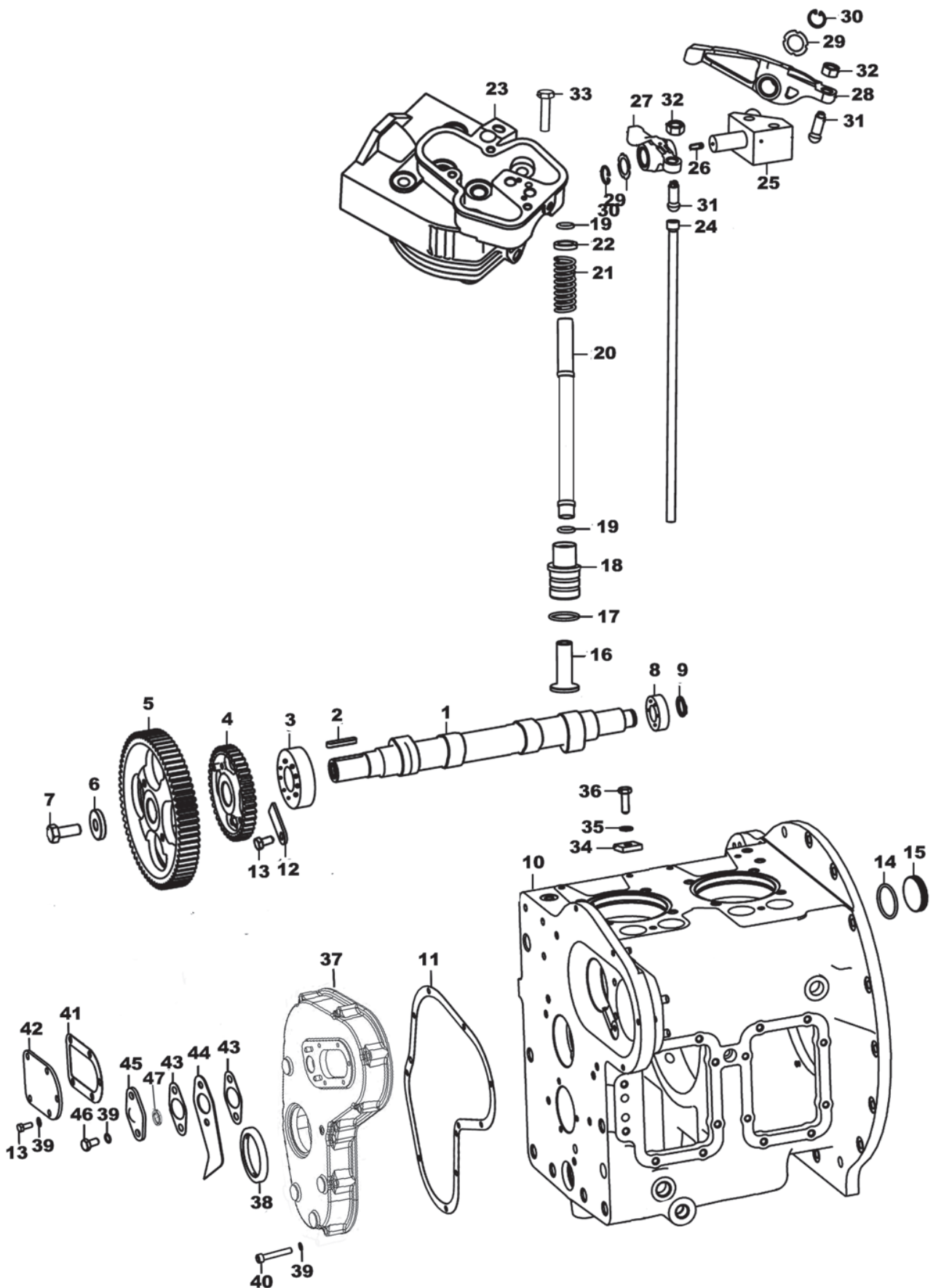
EFFECTIVE DATE :
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MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CAMSHAFT ATTACHMENTS

TABLE NO - 04





ENGINE PARTS CATALOGUE

EFFECTIVE DATE :
DEC 2018

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CAMSHAFT ATTACHMENTS

TABLE NO - 04

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
1	CAM SHAFT	1		93130344	
2	PARALLEL KEY 38X5	1		1360061	
3	DEEP GROOVE BALL BEARING 6306	1		1242842	
4	FUEL PUMP DRIVING GEAR	1		1360309	
5	CAM SHAFT GEAR	1		1360164	
6	SPECIAL WASHER FOR CAMSHAFT	1		1972133	
7	SPECIAL HEX BOLT FOR CAMSHAFT	1		1972121	
8	BALL BEARING 6004 C3	1		1241011	
9	CIRCLIP A-20	1		1150443	
10	CRANK HOUSING	1		93132213	
11	GASKET FOR CONT. HSG.	1		93151270	
12	CLAMPING STRIP	1		1360085	
13	HEX SCREW M8X16	6		2671270	
14	'O'RING 36.2X3 FOR SEALING CUP	1		1719040	
15	SEALING CUP	1		1710126	
16	CAM FOLLOWER	4		1715835	
17	'O'RING 29.2X3 FOR LIFTER GUIDE	8		1719026	
18	LIFTER GUIDE	4		93130411	
19	O-RING (PUSH ROD TUBE)	8		93131932	
20	PUSH ROD TUBE	4		93190435	
21	SPRING FOR PUSH ROD TUBE	4		93132572	
22	SPECIAL WASHER (PUSH ROD TUBE)	6		93130575	
23	CYL. HEAD SUB ASSY.	3		93131518	
24	PUSH ROD ASSY.	4		1974750	
25	PIN BLOCK	2		1710746	
26	CYL. PIN 4X8	9		1711994	
27	EXHAUST ROCKER ARM ASSY.	2		93130680	
28	INLET ROCKER ARM ASSY.	2		93130654	
29	SHIM	4		93131210	
30	CIRCLIP LIGHT A14	4		1163840	
31	ADJUSTING SCREW	4		1972455	
32	HEX NUT M8X1	4		1164740	
33	HEX BOLT M8X45	4		1245193	
34	RETAINER LIFTER GUIDE	2		1716128	
35	SPRING WASHER A-8	2		1163190	
36	HEX SCREW M8X25	2		1160886	
37	CONTROL HOUSING	1	93130952	93252528	ESN - 520627897406, Not I.Chngbl
38	OIL SEAL 60X75X8	1		1970306	
39	SEALING WASHER 8X11.5	17		1163004	
40	HSBC SCREW M8X50	9		1168691	
41	GASKET (COVER FOR CONT. HSG.)	1		93130976	
42	COVER FOR CONTROL HOUSING	1		93130964	
43	GASKET FOR FLANGE	2		1382597	
44	TIMING MARKING BRACKET	1	93132158	93231227	ESN - 522128102588, I.Chngbl
45	HR. METER COVER PLATE	1		1973095	
46	HEX SCREW M8X20	2		1160862	



ENGINE PARTS CATALOGUE

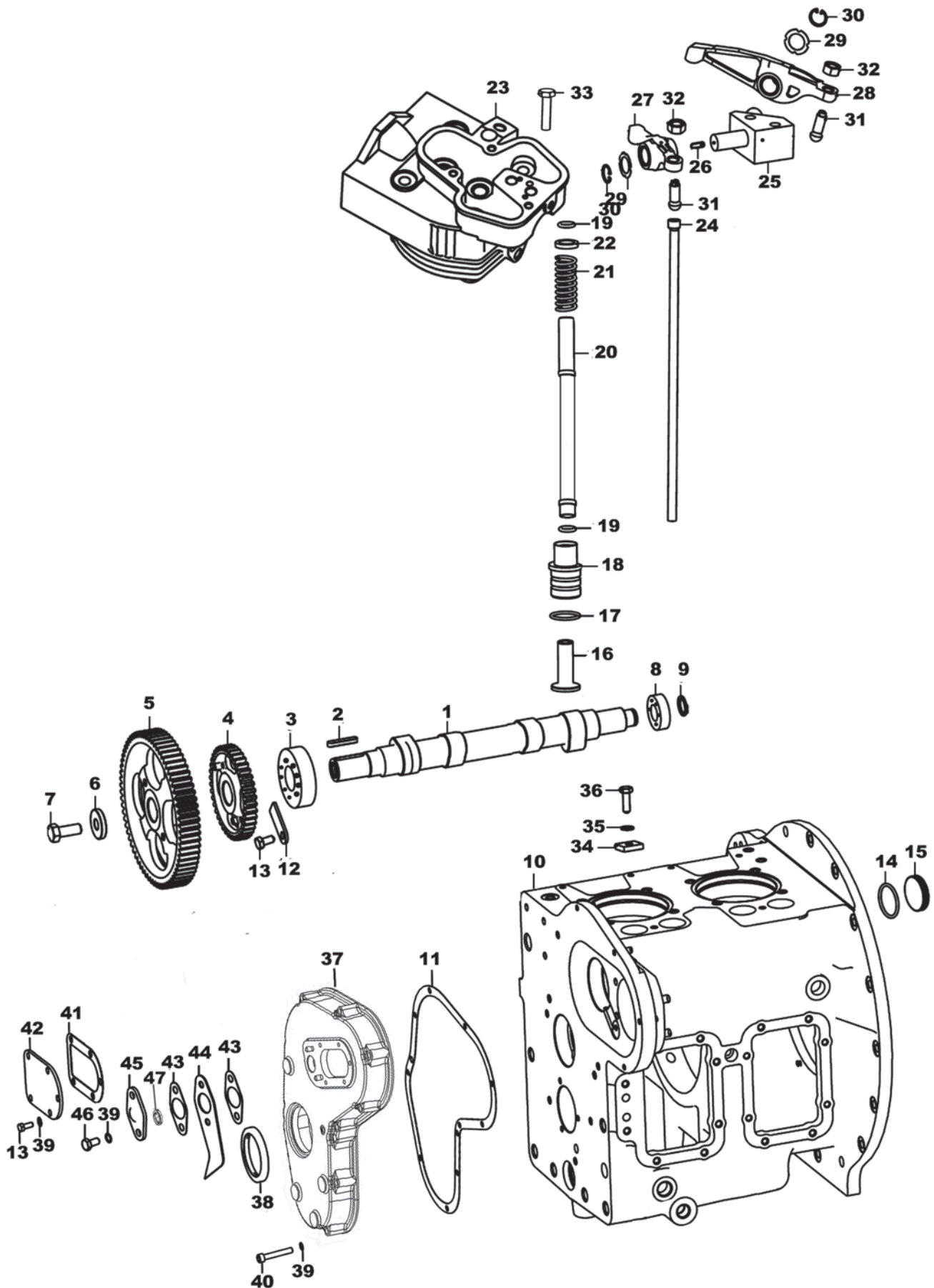
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MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CAMSHAFT ATTACHMENTS

TABLE NO - 04



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MODEL : 323 ES

APPLICATION : AGRO

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SUB ASSEMBLY : CAMSHAFT ATTACHMENTS

TABLE NO - 04

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ENGINE PARTS CATALOGUE

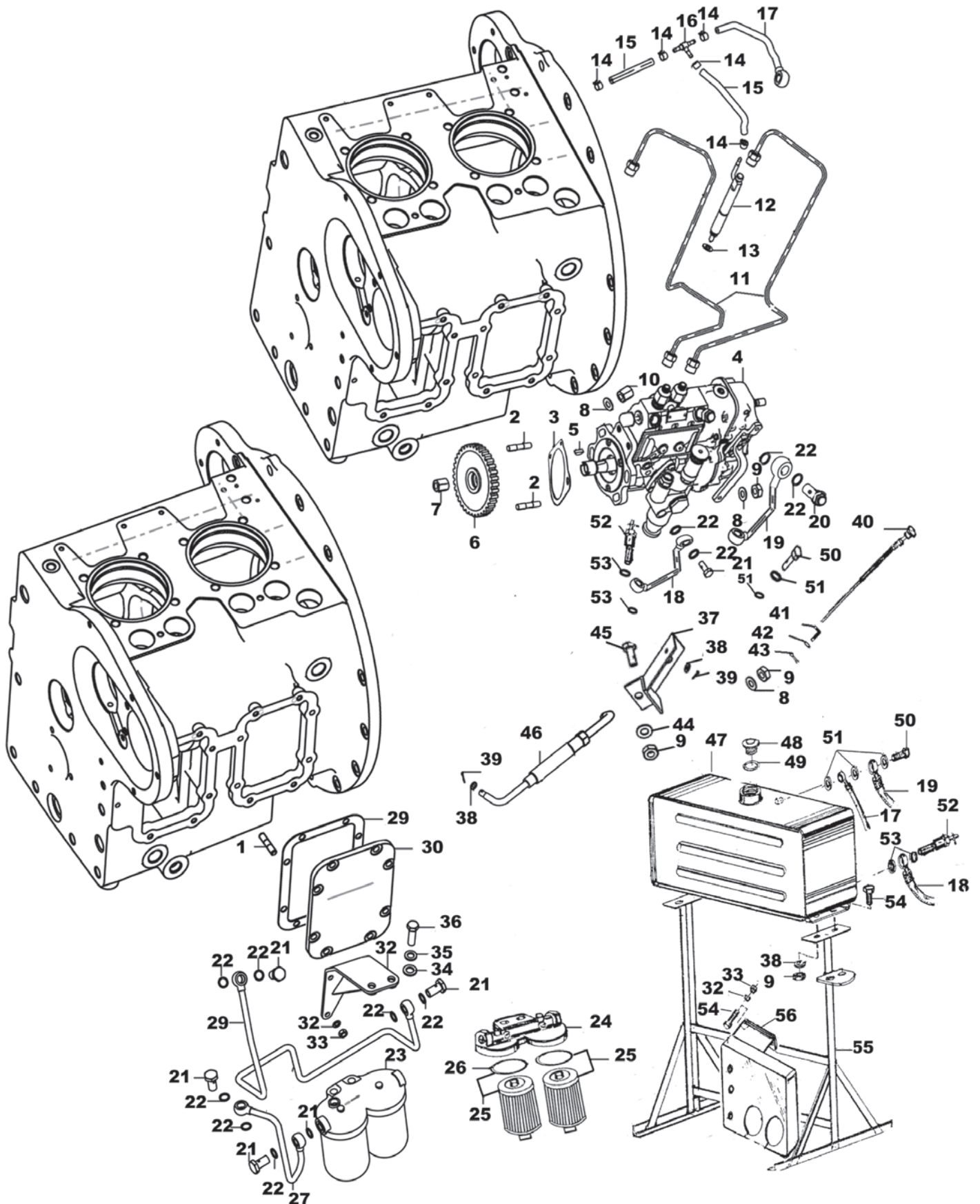
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MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : FUEL SYSTEM ASSEMBLY

TABLE NO - 05





ENGINE PARTS CATALOGUE

MODEL : 323 ES

APPLICATION : AGRO

EFFECTIVE DATE :
DEC 2018

SUB ASSEMBLY : FUEL SYSTEM ASSEMBLY

TABLE NO - 05

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
1	STUD M8 X 44	2		93131506	
2	STUD 10X53	4		1659819	
3	GASKET - FUEL PUMP	1		93130988	
4	FUEL INJECTION PUMP	1		93240368	
5	WOODRUFF KEY 4X5	1		1121479	
6	FUEL PUMP GEAR	1		1360462	
7	SPECIAL HEX NUT M14X1.5	1		1360474	
8	M/C WASHER 10.5	4		1162895	
9	HEX NUT M10	2		1161465	
10	SPECIAL HEX NUT M10	2		1360097	
11	FUEL INJECTION PIPE ASSY.	1		93240459	
12	INJECTOR ASSEMBLY	2		93240370	
13	SEALING WASHER FOR INJECTOR	3		1973563	
14	CLIP HOSE PIPE	5		1973903	
15	HOSE OVERFLOW 125 MM	2		1975390	
16	T-JOINT	1	1973915	93153162	ESN - 525428819291, I.Chngbl
17	FUEL PIPE ASSY. INJ. OVERFLOW	1		1974956	
18	FUEL PIPE TANK TO FEED PUMP	1		1771530	
19	FUEL PIPE ASSY. PUMP OVERFLOW TO TANK	1		1771693	
20	OVER FLOW VALVE	1		1718459	
21	BANJO BOLT M 14X1.5	4		1247967	
22	SEALING WASHER 14X18	12		1162603	
23	DUAL FUEL FILTER	1		1711866	
24	COVER FOR FUEL FILTER	1		1142331	Child part of Fuel Filter Assembly
25	FUEL FILTER ELEMENT WITH 'O' RING	1		1153602	Primary & Secondary element are same
26	RUBBER RING FOR FUEL FILTER	2		1141715	Child part of Fuel Filter Assembly
27	FUEL PIPE ASSY. (FEED PUMP TO FILTER)	1		93240617	
28	FUEL PIPE ASSY. (FUEL FILTER TO FUEL PUMP)	1		93240605	
29	GASKET INSPECTION COVER REAR	1		1710266	
30	INSPECTION COVER	1		1360826	
31	BRACKET FOR FUEL FILTER	1		93131105	
32	SPRING WASHER A8	6		1163190	
33	HEX NUT M8	6		1161453	
34	PLAIN WASHER 13 MM	2		1162925	
35	SPRING WASHER A12 FLAT	2		1163220	
36	HEX BOLT M12X40	2		1160734	
37	HAND ACCL. MTG. BRACKET	1		93242213	
38	M/C WASHER 8.4	6		1162858	
39	SPLIT PIN DIA 2.5X12	2		1242635	
40	WIRE ROD ASSY.	1		93242201	
41	LINK FOR WIRE ROD	1		93131014	
42	PUNCHED WASHER DIA 5.5	1		1043006	
43	SPLIT PIN DIA 1.6X14	2		1242593	
44	SPRNG WASHER A10	1		1163218	
45	HEX SCREW M10x40	1		1160369	
46	HAND ACCELERATOR ASSY.	1		93242146	



ENGINE PARTS CATALOGUE

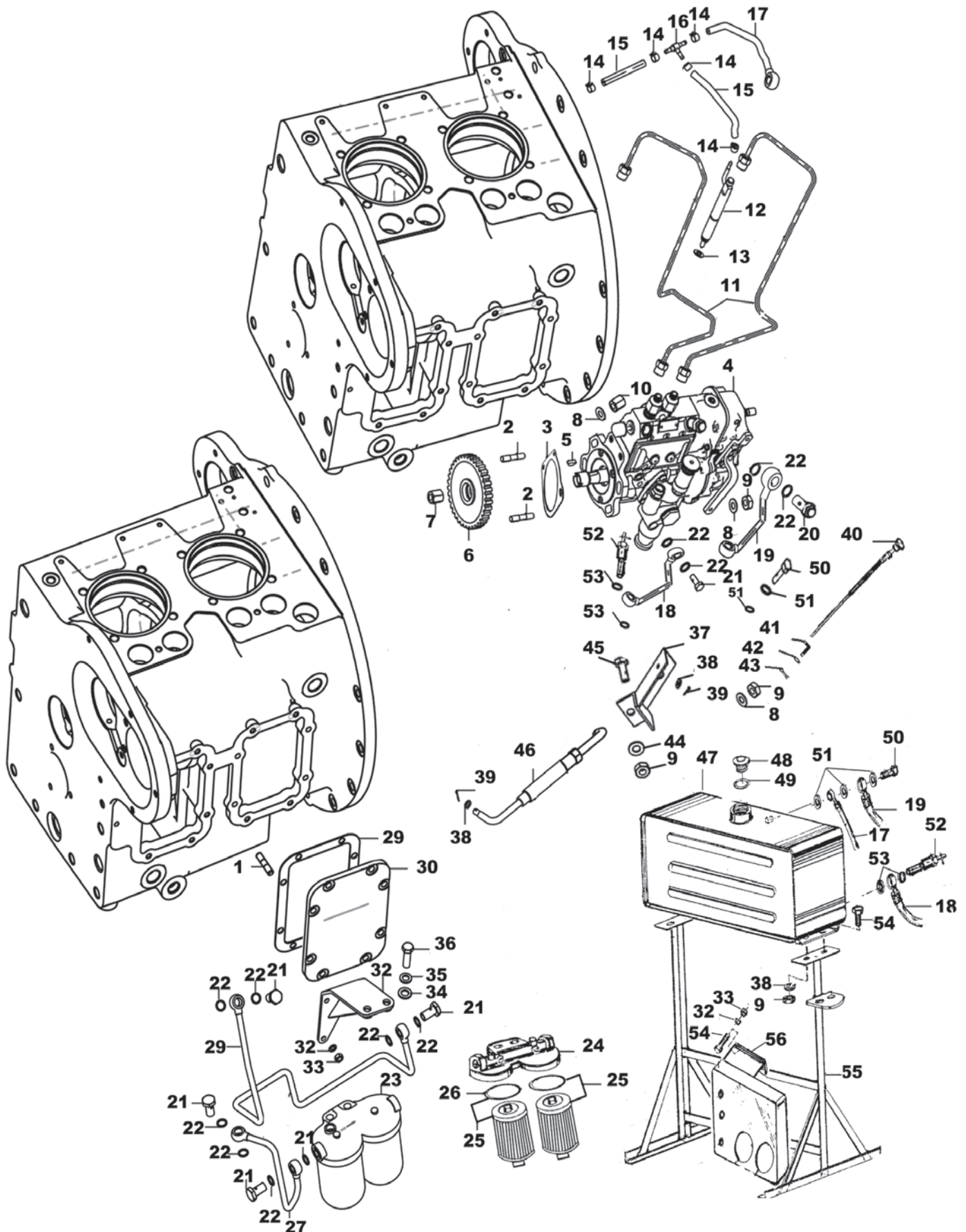
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SUB ASSEMBLY : FUEL SYSTEM ASSEMBLY

TABLE NO - 05



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MODEL : 323 ES

APPLICATION : AGRO

**EFFECTIVE DATE :
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SUB ASSEMBLY : FUEL SYSTEM ASSEMBLY

TABLE NO - 05

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ENGINE PARTS CATALOGUE

EFFECTIVE DATE :
DEC 2018

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CYLINDER HEAD ASSEMBLY

TABLE NO - 06

ENGINE PARTS CATALOGUE

**EFFECTIVE DATE :
DEC 2018**

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CYLINDER HEAD ASSEMBLY

TABLE NO - 06

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
	VALVE GUIDE INSERT (BEAMED)			93112513	
	VALVE GUIDE ASSEMBLY			93112560	
	VALVE GUIDE INSERT (BEAMED)			1717457	
	VALVE GUIDE EXHAUST (BEAMED)			1972795	
	VALVE SPRING RETAIN			1972794	
	VALVE SPRING EXHAUST			1972793	
	EXHAUST VALVE			93132050	
	INLET VALVE			93132049	
	SPECIAL WASHER FOR VALVE GUIDE			1717500	
	VALVE STEM OIL SEAL			1717482	
	VALVE SPRING			93131757	
	VALVE SPRING RETAINMENT			93131002	
	CLAMPING CONE			93132000	
	SPRING WASHER IN			1168190	
	CLAMP FOR CYLINDER			1972771	
	U-CLAMP	1		1388552	
	PIPE ASSEMBLY	1		1973555	See
	CLAMP FOR VALVE CYLINDER44			1714016	
	SPECIAL STUD BOWEN			17141596	
	MACHINED WASHER 8.4			1162810	
	LOCK NUT M8			1161434	
	HOLLOW STUD			1714015	
	LOCK NUT M8	2		1248190	
	SEALING WASHER FOR INJECTOR	2		1972792	
	INJECTOR ASSEMBLY	1		1972790370	
	INJECTOR CLAMP	2		1972790	
	SEALING WASHER 8.4	2		1248236	
	WATER PUMP WASH			1972793	
	CRANK PIN AX			1168035	
	CRK BLOCK			1140745	
	CRANK PIN AX			1711994	
	INLET RUCKER ARM ASSY			93132054	
	EXHAUST RUCKER ARM ASSY			93132053	
	SPIN			93131210	
	CRANK PIN AX			1168040	
	ADJUSTING SCREW			1972455	
	LOCK NUT M8X1			1168140	
	LOCK NUT M8X1			1248192	
	GASKET FOR CYL. HEAD COVER			1972793	
	CYL. HEAD COVER			1978620	
	SEALING WASHER 8X12			1168034	
	WATER SCREW M8X15			1248142	
	CRANK PIN AX			93171007	
	INLET RUCKER ARM		93132072	93132069	



ENGINE PARTS CATALOGUE

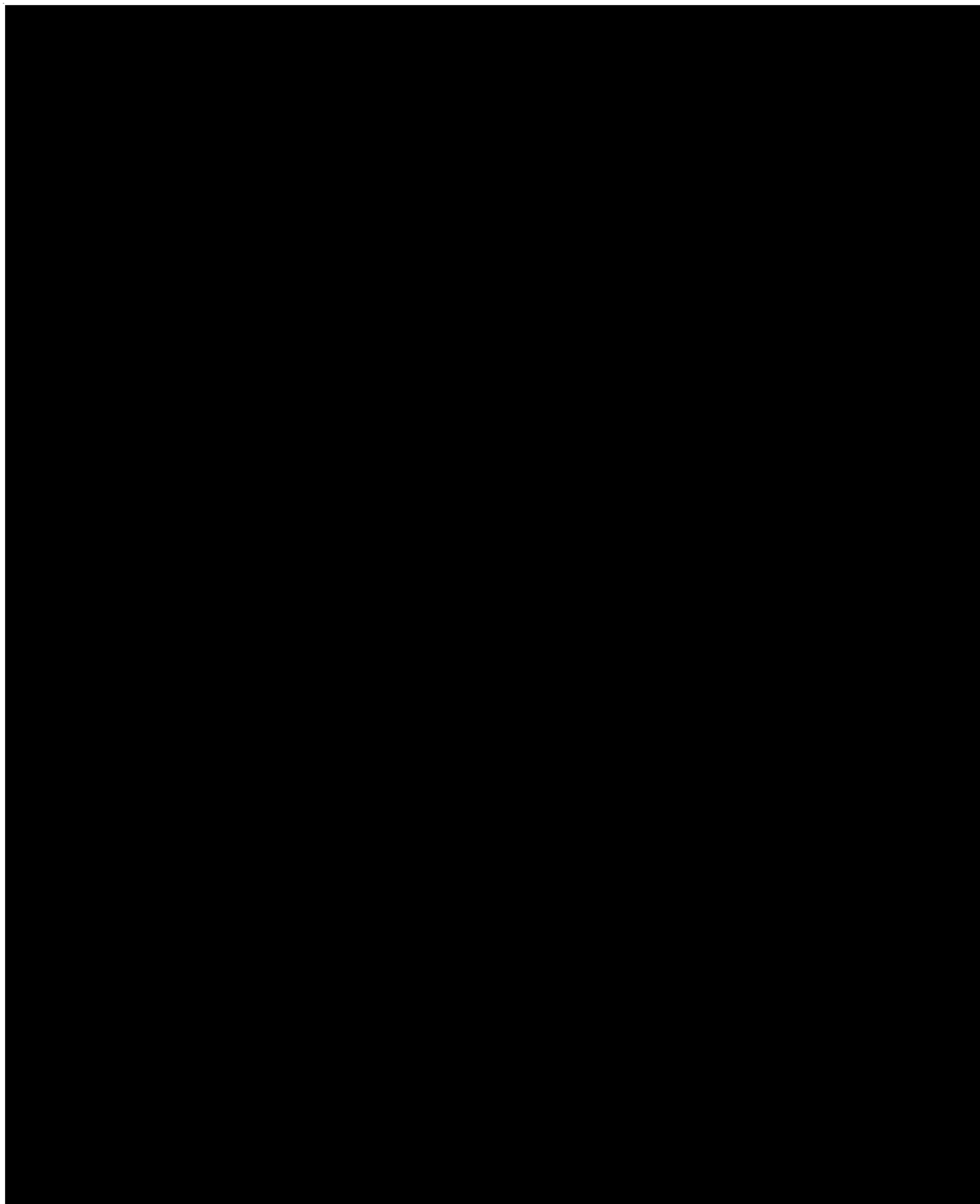
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SUB ASSEMBLY : CYLINDER HEAD ASSEMBLY

TABLE NO - 06



ENGINE PARTS CATALOGUE

**EFFECTIVE DATE :
DEC 2018**

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : CYLINDER HEAD ASSEMBLY

TABLE NO - 06

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
	EXHAUST PORT INLET MANIFOLD			1872012	
	WING CLIP AND			1163482	
	RUBBER HOSE (INLET PIPE)			93130289	
	INLET MANIFOLD FRONT		93130285	93741120	
	RUBBER HOSE FOR AIR CLEANER			93131361	
	WING CLIP AND			1120035	
	EXHAUST PORT AIR CLEANER			1871258	
	WING BOLT MANIFOLD			1163589	
	SPRING WASHER AND			1163710	
	WING WASHER AND			1163825	
	EXHAUST PORT AIR CLEANER AND			1874375	
	EXHAUST PORT AIR CLEANER ORANGE			1874375	
	RUBBER CLAP AND			1874422	
	RUBBER CLAP ORANGE			1874439	
	WING BOLT MANIFOLD			1163772	
	WING TYPE AIR CLEANER ASSEMBLY	1		93173742	
	ONE BOWL ASSEMBLY	1		1386955	Sub Part of
	STANDARD			1386967	Sub Part of
	MACHINE WASHER 5/16-4			1163346	Sub Part of
	SPRING WASHER AND			1163435	Sub Part of W
	WING NUT			1244134	Sub Part of We
	RUBBER SEAL FOR ONE BOWL			1874376	Sub Part of We
	WING BOLT	3		1123577	Sub Part of W
	MAIN BODY ASSEMBLY	1		93135400	Sub Part of M
	SUPPORT PLATE			1163999	Sub Part of
	FOAM	1		1389002	Sub Part of
	CYCLORACK RING	1		93111313	Sub Part of
	STOP FOR CYCLORACK RING AND	1		93111310	Sub Part of
	ONE CLEANER BOWL			1389000	
	WING AND			93111325	
	EXHAUST HOSE			1711001	
	EXHAUST INLET PIPE			1163501	
	GASKET (EX. MANIFOLD)			93131782	
	EXHAUST MANIFOLD			1872340	
	GASKET (EXTENSION)			1872370	
	EXTENSION (EX. MANIFOLD)			1872348	
	EXTENSION (EXHAUST MANIFOLD)			1872352	
	GASKET FOR SILencer			1872000	
	SILencer AND			1877180	
	WING SCREW WING			1244103	



ENGINE PARTS CATALOGUE

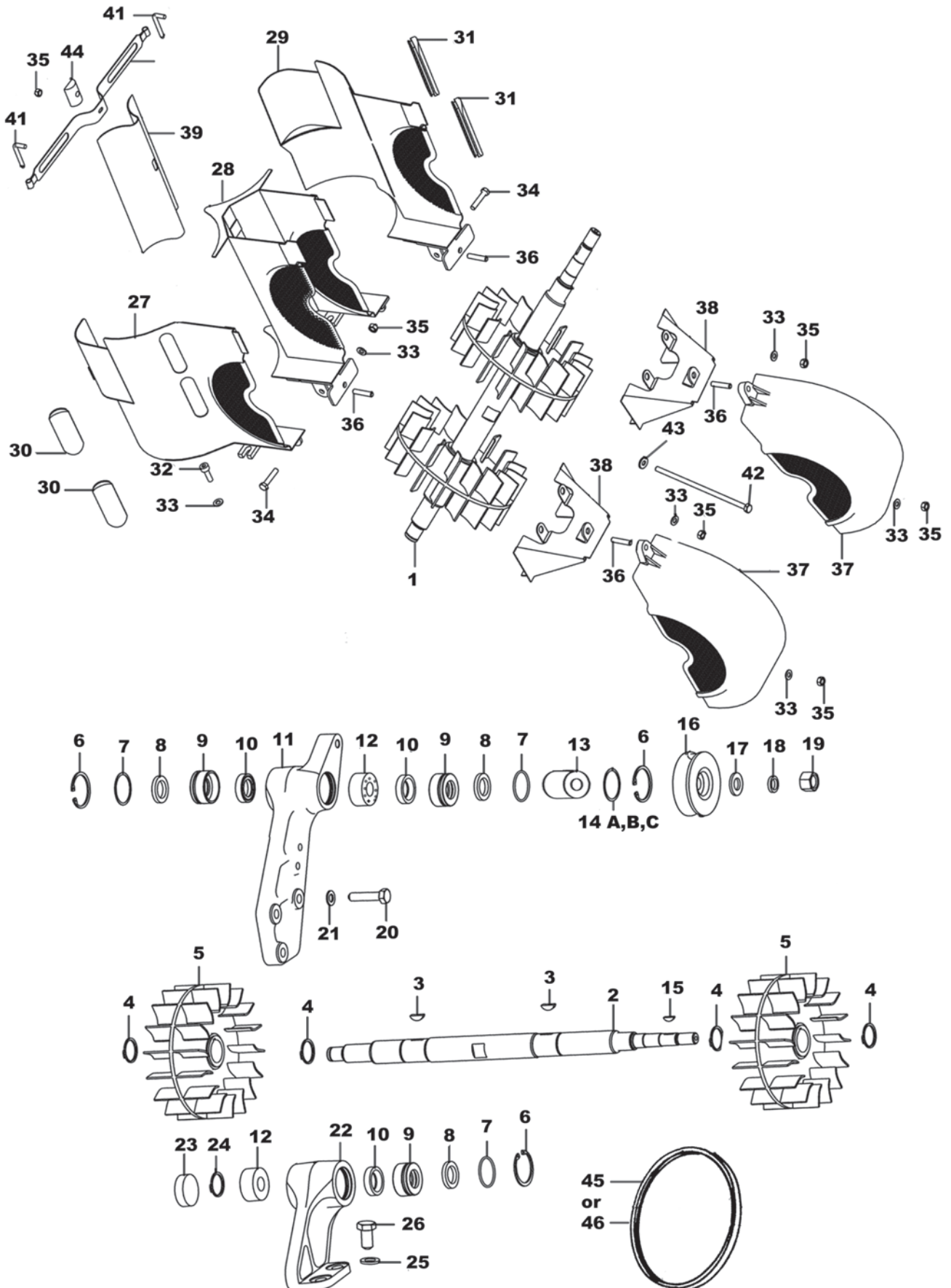
MODEL : 323 ES

APPLICATION : AGRO

EFFECTIVE DATE :
DEC 2018

SUB ASSEMBLY : BLOWER ASSEMBLY

TABLE NO - 07





ENGINE PARTS CATALOGUE

MODEL : 323 ES

APPLICATION : AGRO

EFFECTIVE DATE :
DEC 2018

SUB ASSEMBLY : BLOWER ASSEMBLY

TABLE NO - 07

FIG. NO.	ITEM DESCRIPTION	QTY.	ITEM - CODE		EFFECTIVE MONTH / ENGINE. NO. / REMARKS
			DELETED	CURRENT	
1	BLOWER SHAFT ASSY.	1		93131622	
2	BLOWER SHAFT	1		93131609	Sub Part of Assy. No 93131622
3	WOOD RUFF KEY 5X6	2		1166669	Sub Part of Assy. No 93131622
4	CIRCLIP 28X1.5	4		96131505	Sub Part of Assy. No 93131622
5	COOLING IMPELLER	2		93131610	Sub Part of Assy. No 93131622
6	CIRCLIP B-40	4		1120694	
7	'O' RING 36X2 (FOR OUTER RING)	4		1716645	
8	FELT RING 33X22X4	3		1716608	
9	OUTER RING	3		1716669	
10	OIL SEAL 22X35X7	3		1243299	
11	BLOWER SUPPORT FRONT	1		1895758	
12	BALL BRG. 2203-C3	2		1165094	
13	DISTANCE RING	1		1970160	
14	ADJUSTING SHIM	4		1970171	
14A	ADJUSTING SHIM	4		1970201	
15	WOODRUFF KEY 4X5	1		1121479	
16	BLOWER PULLEY	1		93132146	
17	M/C WASHER A-15	1		1162949	
18	SPRING WASHER A14	1		1163231	
19	HEX.NUT M14X1.5	1		1161544	
20	ALLEN SCREW M10X35	3		1160060	
21	SPRING WASHER A10	3		1167080	
22	BLOWER SUPPORT REAR	1		93131208	
23	CORE PLUG B40	1		2671293	
24	CIRCLIP A-17	1		1163851	
25	SPRING WASHER A-12	2		1163220	
26	HEX.SCREW M12X1.5X25	2		1242556	
27	REAR DEFLECTOR ASSY.	1		93131245	
28	DEFLECTOR INTERMEDIATE ASSY.	1		93131269	
29	FRONT DEFLECTOR ASSY.	1		93131233	
30	RUBBER BEAD FOR REAR DEFLECTOR	2		1973691	
31	RUBBER BEAD FOR FRONT DEFLECTOR	2		1973680	
32	ALLEN SCREW M6X20	4		1164510	
33	M/C WASHER A-6.4	8		1162846	
34	HEX SCREW M6X15	2		1160783	
35	HEX NUT M6	7		1161441	
36	STUD M6X30	4		1974774	
37	IMPELLER HOUSING ASSEMBLY	2		1714892	
38	TOP BRACKET	2		93131555	
39	CLAMPING BRACKET	1		1712240	
40	CLAMPING STRIP	1		1712263	
41	CLAMPING PIN	2		1712251	
42	HEX BOLT M6X150	1		1712287	
43	SPECIAL WASHER FOR DEF. CLAMP	1		1970252	
44	CLAMP	1		1712330	
45	V. BELT COGGED TRW-1185	1		1246951	



ENGINE PARTS CATALOGUE

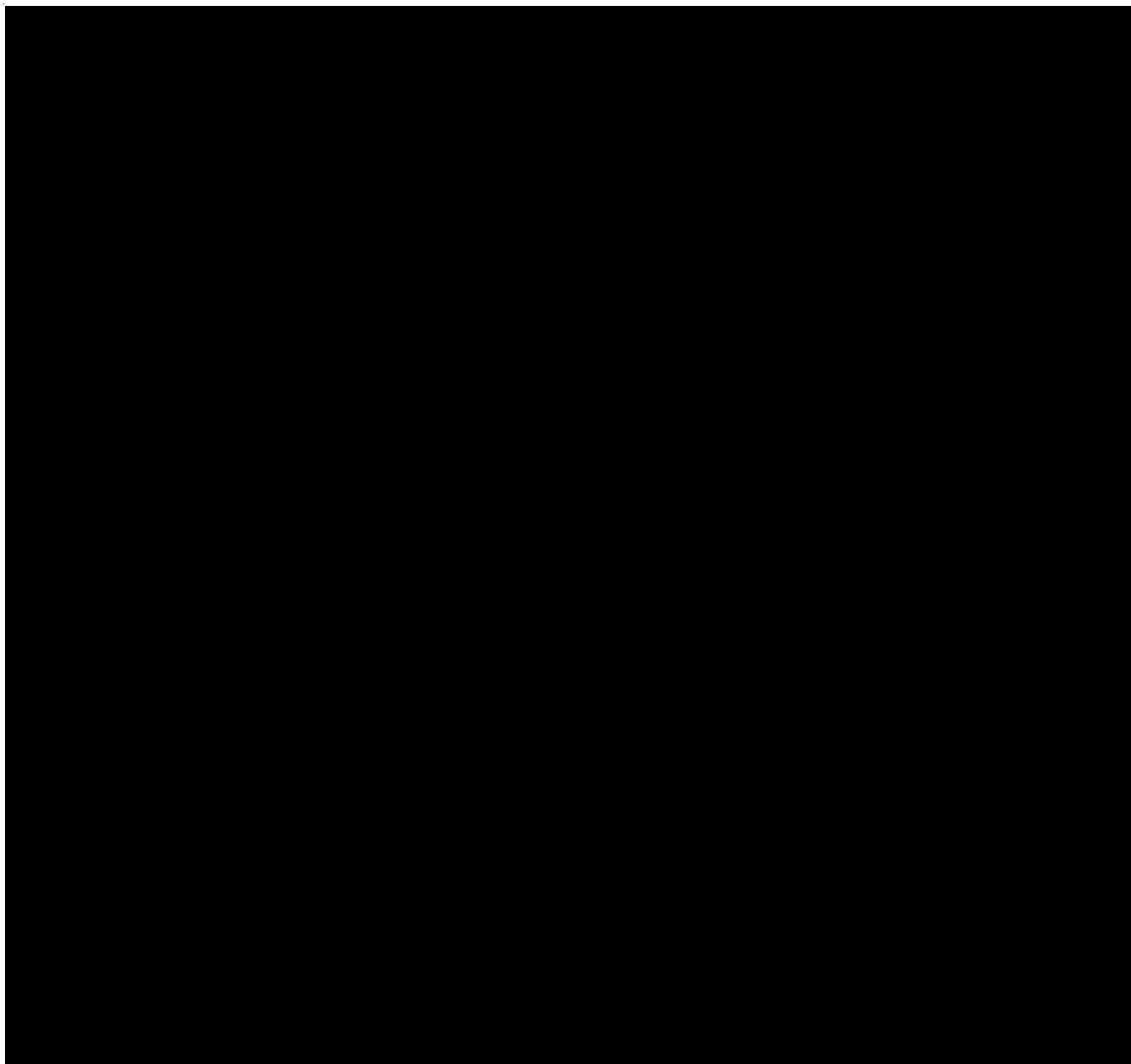
EFFECTIVE DATE :
DEC 2018

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : ELECTRICAL ACCESSORIES

TABLE NO - 08



ENGINE PARTS CATALOGUE

**EFFECTIVE DATE :
DEC 2018**

MODEL : 323 ES

APPLICATION : AGRO

SUB ASSEMBLY : ELECTRICAL ACCESSORIES

TABLE NO - 08

[illegible]

ADDRESS OF REGIONAL OFFICES

1	ANDHRA PRADESH/TELANGANA	Door No. 313, 3rd Floor, Minarva Complex, Sarojini Devi Road, Secunderabad - 500003, Andhra Pradesh	7306667970 9640096777
2	NESA (Assam, Nagaland, Manipur, Meghalaya, Arunachal Pradesh, Tripura, Mizoram)	House No. 6, Horse Race Road, Chilarai Nagar, Bhangagarh, Guwahati - 781032, Assam	9435191015 9830514350
3	BIHAR/JHARKHAND	A/9, Vivekananda Park, Near Alpana Market, Opp. Sona Apartment, Patliputra Colony, Patna - 800013, Bihar	0612-2262413 0612-2262414
4	GUJRAT	No. 301,302, Sears Towers, Gulbai Tekra Road, Off.C.G.Road, Ahmedabad - 380006, Gujarat	079-40323001 079-26423106
5	HARYANA	Plot No.57, Opp. Crown Interiors, 13/1, Mathura Road, Sector 27C, Faridabad - 121003, Haryana	0129-2259905 0129-2259906
6	KARNATAKA	No.24, Adarsh Complex, Harekrishna Road, Near Shivnanda Circle, Bangalore - 560001, Karnataka	080-32528133
7	KERALA	No.32/2634, Second Floor, GNN Complex, Near Thammanam Post Office, Cochin - 682032, Kerala	9744887761
8	MADHYA PRADESH/ CHATTISGARH	Plot No. 1, Sector-D, Industrial Area, Mandideep - 462026, Distt : Raisen, Madhya Pradesh	07480-407680/81 07480-407682/83/88
9	MAHARASHTRA	Flat No.10, 3rd Floor, Heera Moti Housing Society, Near Vodafone Store, Old Pune Mumbai Highway, Wakdewadi, Shivaji Nagar, Pune - 411003, Maharashtra	020-25811602
10	ODISHA	A/M 31, VSS Nagar, First Floor, Near Axis Bank VSS Nagar, Bhubaneswar- 751007, Odisha	
11	PUNJAB	Space No 338, 3rd Floor, Chandigarh Citi Center, VIP Road, Zirakpur - 140603, Punjab	0176-2314957
12	RAJASTHAN	Space No. 304 , 3rd Floor , Amrapali Plaza Amrapali Circle, Vaishali Nagar Jaipur - 302021, Rajasthan	
13	TAMILNADU	Marketing Depot, Huzur Garden, Sembium Estate, Chennai - 600011, Tamilnadu	9445002993
14	U.P (WEST)	Plot No. 57, Opp. Crown Interiors, 13/1, Mathura Road, Sector 27C, Faridabad - 121003, Haryana	0129-2259905
15	U.P (EAST)	44A, 2nd Floor, Laxmi Plaza, Cantonment Road, Burlington Square, Lucknow-226001, U.P	0522-3262177
16	WEST BENGAL/SIKKIM	Flat no. 3, 3rd floor, 'Neela Chal' Apartment, 49/59 Prince Gulam Md. Shah Road, Behind B D Memorial High School, Kolkata - 700033, West Bengal	033-60507500

EICHER ENGINES

(A unit of Tafe Motors and Tractors Ltd.

*A wholly owned subsidiary of **TAFE** )*

ITARANA ROAD, ALWAR - 301 001 (RAJ.) INDIA

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